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B							B																																																																		
C							C																																																																		
D							D																																																																		
E	<div><div><p>Edge without dimension according to DIN ISO 13715</p></div><div><p>Tolerance for holes and shafts without marks on drawing</p><p>Hole H12-Shaft h12</p></div></div>						E																																																																		
F	<table><tr><td>ISO 13920 Welded Construction</td><td>ISO 2768 General Tolerances</td><td>TS 12708 Steel Casting</td></tr><tr><td>Nom. Size</td><td>Class</td><td></td></tr><tr><td>&lt;4000</td><td>2,0</td><td>0,4</td></tr><tr><td>&lt;2000</td><td>1,2</td><td>0,4</td></tr><tr><td>&lt;1000</td><td>0,8</td><td>0,3</td></tr><tr><td>&lt;400</td><td>0,5</td><td>0,3</td></tr><tr><td>30-120</td><td>0,3</td><td>0,2</td></tr><tr><td>2-30</td><td>0,2</td><td>0,1</td></tr><tr><td>L mm</td><td>m ±</td><td>K ±</td></tr><tr><td>&gt;20000</td><td>9,0</td><td>8,0</td></tr><tr><td>&lt;20000</td><td>8,0</td><td>7,0</td></tr><tr><td>&lt;16000</td><td>7,0</td><td>6,0</td></tr><tr><td>&lt;12000</td><td>6,0</td><td>5,0</td></tr><tr><td>&lt;8000</td><td>5,0</td><td>4,0</td></tr><tr><td>&lt;4000</td><td>4,0</td><td>3,0</td></tr><tr><td>&lt;2000</td><td>3,0</td><td>2,0</td></tr><tr><td>&lt;1000</td><td>2,0</td><td>1,5</td></tr><tr><td>&lt;400</td><td>1,0</td><td>1,0</td></tr><tr><td>30-120</td><td>1,0</td><td>0,5</td></tr><tr><td>2-30</td><td>1,0</td><td>0,5</td></tr><tr><td>L mm</td><td>A ±</td><td>E ±</td></tr><tr><td>Nom. Size</td><td>Class</td><td></td></tr></table>						ISO 13920 Welded Construction	ISO 2768 General Tolerances	TS 12708 Steel Casting	Nom. Size	Class		<4000	2,0	0,4	<2000	1,2	0,4	<1000	0,8	0,3	<400	0,5	0,3	30-120	0,3	0,2	2-30	0,2	0,1	L mm	m ±	K ±	>20000	9,0	8,0	<20000	8,0	7,0	<16000	7,0	6,0	<12000	6,0	5,0	<8000	5,0	4,0	<4000	4,0	3,0	<2000	3,0	2,0	<1000	2,0	1,5	<400	1,0	1,0	30-120	1,0	0,5	2-30	1,0	0,5	L mm	A ±	E ±	Nom. Size	Class		F
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No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight ( Kg )
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	21/02/2023	Scale	 Turkish Railway Vehicles Industry Inc.	
	Checked	M.Borlo	21/02/2023	1:1		
	Prepared	M.Cojocar	21/02/2023			
				Block		
TYP	Date: 21/02/2023				GZ11.07.22.10019	
				Sheet : 1/1	Size: A3	Rev: 00